

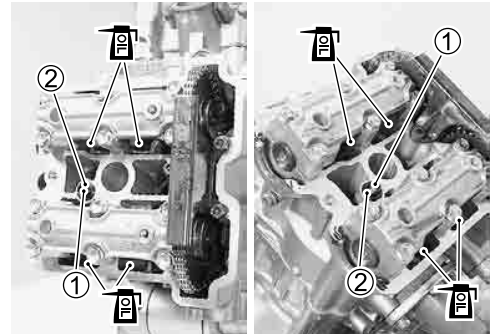
CYLINDER HEAD COVER

- Pour engine oil in each oil pocket in the front and rear cylinder heads.

NOTE:

Be sure to check the valve clearance. (🔧 2-8)

- Install the dowel pins ① and O-rings ②.



- Install the new gaskets to each cylinder head cover.
- Apply SUZUKI BOND to the cam end caps of the gaskets.

1207B 99104-31140: SUZUKI BOND “1207B” (USA)

1215 99000-31110: SUZUKI BOND “1215” (Others)

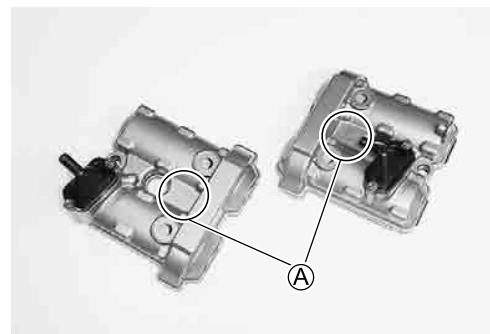
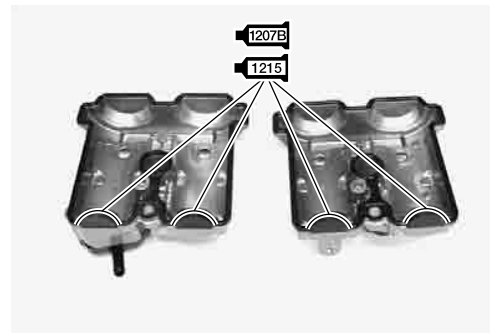
CAUTION

Use the new gaskets to prevent oil leakage.

- The cylinder head covers can be distinguished by the embossed letters **A**.

“F”: Front cylinder head cover

“R”: Rear cylinder head cover



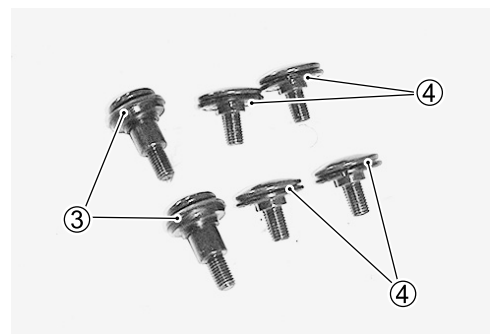
- Install the cylinder head covers on each cylinder head.
- Fit the gaskets ③, ④ to each head cover bolt.

CAUTION

Use the new gaskets to prevent oil leakage.

NOTE:

The metal side of the gasket ③ must face to the bolt flange.



- After applying engine oil to the gaskets tighten the head cover bolts to the specified torque.

🔧 Head cover bolt: 14 N·m (1.4 kgf-m, 10.0 lb-ft)

